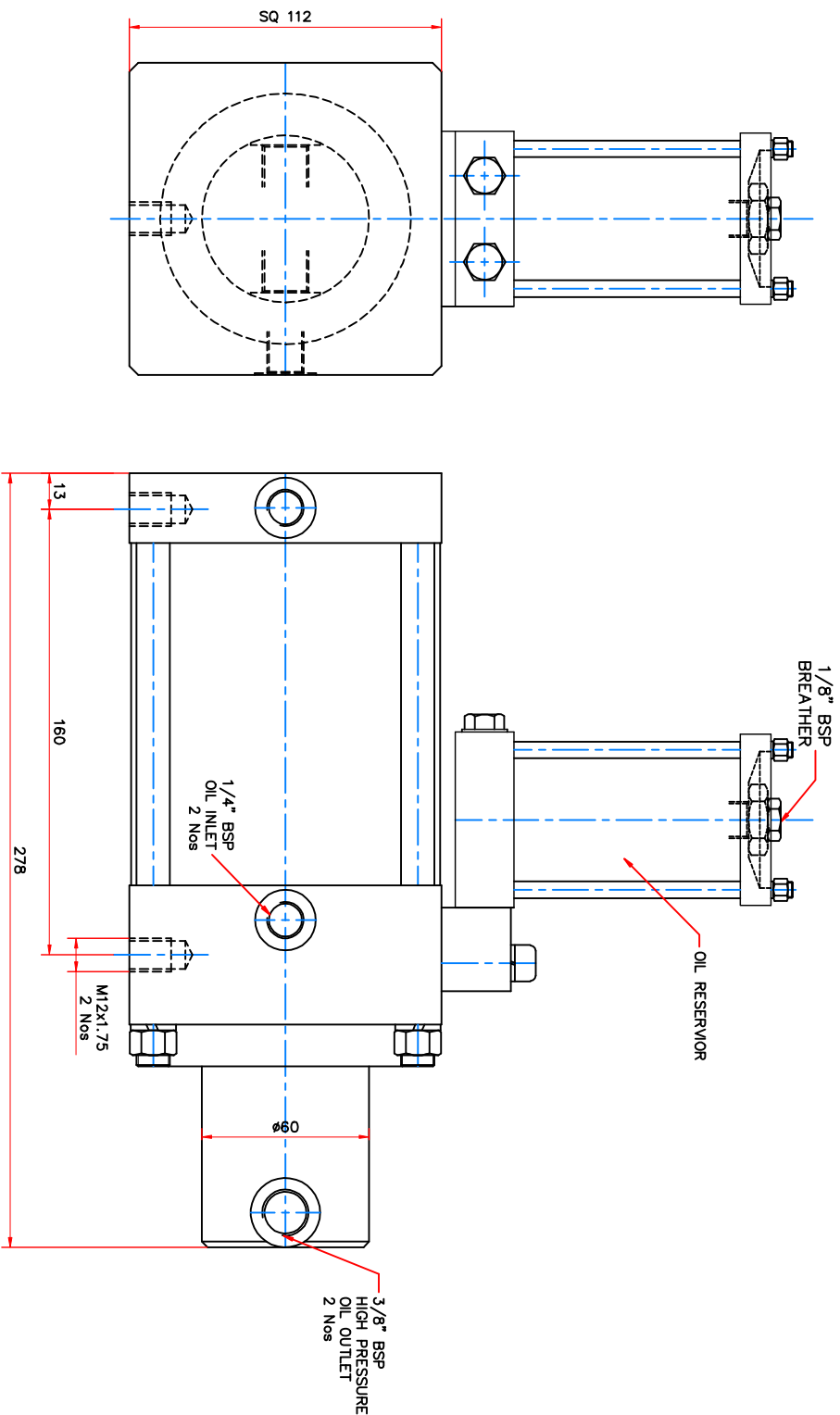


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Ra Value-μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)			
TITLE	HYDRAULIC INTENSIFIER DOUBLE ACTING			Linear—Length or Diameter	Over	Up to	TOL
MODEL	6210—100			Over	& Inc.	TOL	
BORE SIZE	ø100	PROJECTION		6	30	±0.1	
P.R SIZE	ø45	3rd ANGLE		30	120	±0.2	
INT. RATIO	1:5	MOUNTING		120	315	±0.3	
OIL OUTPUT	80cc	HORIZONTAL		315	1000	±0.5	
SCALE	NTS	40 kg/cm²		1000	2000	±0.8	
DRN	RBP	MAX. I/P PR.		Length of shorter side of angle	Over	Up to	TOL
CHKD	RKS	28/12/15		6	6	±1°	
APPD	RKS	28/12/15		30	30	±30°	
PRECISION ENGINEERING ACCESSORIES				120	120	±20°	
PEENTYA				315	315	±10°	
BANGALORE							